

# **T Series**

# **TR Engines**

TR1, TR2, TR3

Power ranges: 5.5—28.5 kW; 7.4—38.0 bhp Variable or fixed speed; full load speed range: 1500—2500 r/min

## Reliable, durable heavy-duty air-cooled diesel engines

### **Special Attributes**

- √ variable and fixed-speed builds available
- √ designed for continuous operation in ambient temperatures up to 52°C (122°F)
- ✓ oil cooling by means of air flow over deep crankcase finning

### **Basic Engine Characteristics**

- diesel fuelled
- direct injection
- 1, 2 or 3 cylinders
- air cooled
- naturally aspirated
- handstart (electric optional)

### **Design Features and Equipment**

- air cleaner
- inlet and exhaust manifolds
- self-vent fuel system with individual fuel injection pumps
- fuel filter
- self-regulating plunger type lubricating oil pump
- spin-on lubricating oil filter
- decompressor levers
- flywheel
- flywheel housing with SAE4 flange
- 250 hour service intervals



- mechanical governing:
   variable speed 900–2500 r/min
   fixed speed 1500 and 1800 r/min
- operators' handbook

### **Emissions**

 models under 19 kW comply with EU Stage 3A exhaust emissions regulations

### **Optional Items**

- 12V electric start
- gear case power take-off (see over)

Power Outputs¹ to ISO 3046								
Variable	Variable Speed		1500*	1800*	2000	2500		
	Continuous Power	kW	5.5	6.7	7.3	8.6		
TR1		bhp	7.4	9.0	9.8	11.5		
IKT	Intermittent Power	kW	6.1	7.4	8.0	9.5		
		bhp	8.2	9.9	10.7	12.7		
TR2	Continuous Power	kW	11.0	13.1	14.5	17.3		
		bhp	14.8	17.6	19.4	23.2		
	Intermittent Power	kW	12.1	14.4	16.0	19.0		
		bhp	16.2	19.3	21.5	25.5		
	Continuous Power	kW	16.8	20.2	22.2	25.9		
TR3		bhp	22.5	27.1	29.8	34.7		
	Intermittent Power	kW	18.5	22.2	24.4	28.5		
		bhp	24.8	29.8	32.7	38.2		

<sup>\*</sup> For fixed speed engines the powers at these speeds are the same.

### Notes:

<sup>2.</sup> The overload capability applies to a fully run-in engine. This is normally attained after a running period of about 50 hours.

Torque to ISO 3046								
Variable Speed r/mi		r/min	1500	1800	2000	2500		
TR1 TR2	Intermittent Power	Nm	38.8	39.2	38.2	36.3		
		lbf ft	28.6	28.9	28.2	26.8		
		Nm	77.0	76.4	76.4	72.6		
		lbf ft	56.8	56.3	56.3	53.5		
TR3		Nm	117.8	117.8	116.5	108.9		
		lbf ft	86.9	86.9	85.9	80.3		

### **Rating Definitions, to ISO 3046**

### **ISO Standard Conditions**

Barometric pressure	100 kPa
Relative humidity	30%
Ambient temperature at air inlet manifold	25°C

### 1. Fixed speed power: continuous power (ICN)

The power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under ISO standard conditions, measured at the flywheel without power-absorbing accessories, provided that the engine is overhauled and maintained in good operating condition and that fuel to BS EN 590 Class A1 or A2, and lubricating oils to the correct performance specification and viscosity classification as recommended by Lister Petter Limited, are used.

### 2. Fixed speed power: overload power (ICXN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours' continuous running, immediately after working at the continuous power, under ISO standard conditions and with the provisions specified in (1) above.

### 3. Variable speed: fuel-stop power, continuous power (IFN)

The maximum power in kW which an engine is capable of delivering continuously at stated crankshaft speed, under ISO standard conditions and with the provisions specified in (1) above, with the fuel limited so that the fuel stop power cannot be exceeded.

### 4. Variable speed: fuel-stop power, intermittent power (IOFN)

The maximum power in kW which an engine is capable of delivering intermittently at the stated crankshaft speed, for a period not exceeding one hour in any period of twelve hours' continuous running, with the fuel limited so that the fuel stop power cannot be exceeded, immediately after running at the rating in (3) above, under ISO standard conditions and with the provisions specified in (1) above.

### 5. De-rating

For non-standard site conditions, reference should be made to relevant BS, ISO and DIN standards.

The overload capability applies to a fully run-in engine. This is normally attained after a running period of about 50 hours.

<sup>1.</sup> Power ratings (measured at the flywheel) and fuel consumptions, apply to a fully run-in, non-derated engine without power absorbing accessories or transmission equipment.

Technical Data							
		TR1	TR2	TR3			
Type of fuel injection	Direct	Direct	Direct				
Number of cylinders		1	2	3			
Aspiration		Natural	Natural	Natural			
Direction of rotation looking on flywhe	eel end	Anticlockwise	Anticlockwise	Anticlockwise			
Naminal adjuday baya	mm	98.42	98.42	98.42			
Nominal cylinder bore	in	3.875	3.875	3.875			
Stroke	mm	101.6	101.6	101.6			
Stroke	in	4.0	4.0	4.0			
Tatal adjuday canacity	litre	0.773	1.55	2.32			
Total cylinder capacity	in <sup>3</sup>	47.17	94.35	141.52			
Compression ratio		15.5:1	15.5:1	15.5:1			
Minimum idling speed r/min		850	850	850			
Number of flywheel ring gear teeth		110	110	110			
Crankshaft end thrust	kgf	132	132	132			
(maximum continuous)	lbf	290	290	290			
Cycyleges vessure (minimum)	mbar	2.0	2.5	3.0			
Crankcase vacuum (minimum)	in H <sub>2</sub> O	0.8	1.0	1.2			
Crankcase vacuum (average)	mbar	3.5	4.6	7.5			
	in H <sub>2</sub> O	1.4	1.8	2.9			
Lubricating oil pressure (mean)	bar	2.0 2.0		2.0			
with the oil at 110°C (230°F)	lbf ft <sup>2</sup>	29	29	29			
Lubricating oil pressure at idle	bar	1.0	1.0	1.0			
	lbf ft <sup>2</sup>	14.5	14.5	14.5			

Fuel Consumption										
The 100% load figures are subject to 5% tolerance but all other figures are approximate and not guaranteed.										
Variable Speed		100% Load, Continuous Power					75% Load, Continuous Power			
r/min		1500	1800	2000	2500		1500	1800	2000	2500
TR1	litre/hr	1.5	1.9	2.1	2.5		1.2	1.5	1.6	2.0
	US gal/hr	0.4	0.49	0.55	0.67		0.31	0.39	0.43	0.53
TR2	litre/hr	3.1	3.7	4.1	4.9		2.4	2.9	3.2	3.8
	US gal/hr	0.81	0.97	1.07	1.3		0.64	0.76	0.85	1.03
TR3	litre/hr	4.6	5.5	6.1	7.3		3.6	4.3	4.7	5.7
	US gal/hr	1.21	1.46	1.60	1.91		0.96	1.15	1.26	1.51

Approximate Dimensions and Weight								
TR1 TR2 TR3								
	153	185	230					
	C	Dry weight	lb	337	408	507		
		Length (A) without fuel tank  Width (B)	mm	444	571	698		
			in	17.5	22.5	27.5		
			mm	521	521	521		
			in	20.5	20.5	20.5		
			mm	683	683	683		
- A -	В	Height (C)	in	26.9	26.9	26.9		

A range of options allows you to select a specification that matches your requirements; please consult your Lister Petter distributor.

# Distributor's Address

Lister Petter have made efforts to ensure that the information in this data sheet is accurate but reserve the right to amend specifications and information without notice and without obligation or liability.



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